

## LNP\* Lubricomp\* Compound WFL34H

Americas: COMMERCIAL

Also known as: WFL-4034 HC  
Product Reorder Name: WFL34H

LNP LUBRICOMP\* WFL34H is a compound based on Polybutylene Terephthalate resin containing Glass Fiber, PTFE. Added features of this material include: Internally Lubricated.

### Property

TYPICAL PROPERTIES <sup>(1)</sup>			
MECHANICAL	Value	Unit	Standard
Tensile Stress, break	123	MPa	ASTM D 638
Tensile Stress, yld, Type I, 5 mm/min	123	MPa	ASTM D 638
Tensile Strain, break	2.8	%	ASTM D 638
Tensile Strain, yld, Type I, 5 mm/min	2.7	%	ASTM D 638
Tensile Modulus, 50 mm/min	8750	MPa	ASTM D 638
Flexural Stress	176	MPa	ASTM D 790
Flexural Stress, yld, 1.3 mm/min, 50 mm span	177	MPa	ASTM D 790
Flexural Modulus	6840	MPa	ASTM D 790
Tensile Stress, yield, 5 mm/min	121	MPa	ISO 527
Tensile Stress, break, 50 mm/min	121	MPa	ISO 527
Tensile Strain, yield, 50 mm/min	2.7	%	ISO 527
Tensile Strain, break, 50 mm/min	2.6	%	ISO 527
Tensile Modulus, 1 mm/min	8460	MPa	ISO 527
Flexural Stress	182	MPa	ISO 178
Flexural Modulus, 2 mm/min	7500	MPa	ISO 178
IMPACT	Value	Unit	Standard
Izod Impact, unnotched, 23°C	817	J/m	ASTM D 4812
Izod Impact, notched, 23°C	87	J/m	ASTM D 256
Multiaxial Impact	3	J	ISO 6603
Instrumented Impact Total Energy, 23°C	9	J	ASTM D 3763
Izod Impact, unnotched 80*10*3 +23°C	46	kJ/m <sup>2</sup>	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	9	kJ/m <sup>2</sup>	ISO 180/1A
THERMAL	Value	Unit	Standard
HDT, 0.45 MPa, 3.2 mm, unannealed	223	°C	ASTM D 648
HDT, 1.82 MPa, 3.2mm, unannealed	213	°C	ASTM D 648
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	223	°C	ISO 75/Bf
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	209	°C	ISO 75/Af
PHYSICAL	Value	Unit	Standard
Specific Gravity	1.59	-	ASTM D 792
Density	1.59	g/cm <sup>3</sup>	ASTM D 792
Moisture Absorption, 50% RH, 24 hrs	0.05	%	ASTM D 570
Mold Shrinkage, flow, 24 hrs	0.4 - 0.7	%	ASTM D 955
Mold Shrinkage, xflow, 24 hrs	0.9 - 2	%	ASTM D 955
Wear Factor Washer	35	10 <sup>-10</sup> in <sup>5</sup> -min/ft-lb-hr	ASTM D 3702 Modified
Dynamic COF	0.47	-	ASTM D 3702 Modified
Static COF	0.46	-	ASTM D 3702 Modified

[Processing](#)

THESE PROPERTY VALUES ARE NOT INTENDED FOR SPECIFICATION PURPOSES.

PLEASE CHECK WITH YOUR [\(LOCAL SALES OFFICE\)](#) FOR AVAILABILITY IN YOUR REGION

- (1) Typical values only. Variations within normal tolerances are possible for various colors. All values are measured after at least 48 hours storage at 23°C/50% relative humidity. All properties, except the melt volume and melt flow rates, are measured on injection molded samples. All samples tested under ISO test standards are prepared according to ISO 294.
- (2) Only typical data for selection purposes. Not to be used for part or tool design.
- (3) This rating is not intended to reflect hazards presented by this or any other material under actual fire conditions.
- (4) Internal measurements according to UL standards.

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