

Cycolac* Resin SEA2

Europe-Africa-Middle East: LIMITED USE

CYCOLAC SEA2 is Obsolete and no longer available. It is a high flow flame retardant V0 ABS with excellent processability; succeeded by SEA2X.

Property

TYPICAL PROPERTIES ⁽¹⁾			
MECHANICAL	Value	Unit	Standard
Taber Abrasion, CS-17, 1 kg	115	mg/1000cy	SABIC Method
Tensile Stress, yield, 5 mm/min	45	MPa	ISO 527
Tensile Stress, break, 5 mm/min	30	MPa	ISO 527
Tensile Stress, yield, 50 mm/min	45	MPa	ISO 527
Tensile Stress, break, 50 mm/min	35	MPa	ISO 527
Tensile Strain, yield, 5 mm/min	2	%	ISO 527
Tensile Strain, break, 5 mm/min	10	%	ISO 527
Tensile Strain, yield, 50 mm/min	2	%	ISO 527
Tensile Strain, break, 50 mm/min	15	%	ISO 527
Tensile Modulus, 1 mm/min	2500	MPa	ISO 527
Flexural Stress, yield, 2 mm/min	65	MPa	ISO 178
Flexural Modulus, 2 mm/min	2500	MPa	ISO 178
Hardness, H358/30	103	MPa	ISO 2039-1
Hardness, Rockwell R	111	-	ISO 2039-2
IMPACT	Value	Unit	Standard
Izod Impact, unnotched 80*10*4 +23°C	53	kJ/m ²	ISO 180/1U
Izod Impact, unnotched 80*10*4 -30°C	58	kJ/m ²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	12	kJ/m ²	ISO 180/1A
Izod Impact, notched 80*10*4 -30°C	5	kJ/m ²	ISO 180/1A
Charpy 23°C, V-notch Edgew 80*10*4 sp=62mm	10	kJ/m ²	ISO 179/1eA
Charpy -30°C, V-notch Edgew 80*10*4 sp=62mm	5	kJ/m ²	ISO 179/1eA
THERMAL	Value	Unit	Standard
Thermal Conductivity	0.2	W/m·°C	ISO 8302
CTE, 23°C to 60°C, flow	8.E-05	1/°C	ISO 11359-2
CTE, 23°C to 60°C, xflow	8.E-05	1/°C	ISO 11359-2
Ball Pressure Test, 75°C +/- 2°C	PASSES	-	IEC 60695-10-2
Vicat Softening Temp, Rate B/50	88	°C	ISO 306
Vicat Softening Temp, Rate B/120	90	°C	ISO 306
HDT/Be, 0.45MPa Edgew 120*10*4 sp=100mm	83	°C	ISO 75/Be
HDT/Ae, 1.8 MPa Edgew 120*10*4 sp=100mm	75	°C	ISO 75/Ae
Relative Temp Index, Elec	60	°C	UL 746B
Relative Temp Index, Mech w/impact	60	°C	UL 746B
Relative Temp Index, Mech w/o impact	60	°C	UL 746B
PHYSICAL	Value	Unit	Standard
Mold Shrinkage on Tensile Bar, flow (2)	0.4 - 0.7	%	SABIC Method
Density	1.18	g/cm ³	ISO 1183
Water Absorption, (23°C/sat)	1	%	ISO 62
Moisture Absorption (23°C / 50% RH)	0.2	%	ISO 62

Melt Flow Rate, 220°C/10.0 kg	53	g/10 min	ISO 1133
Melt Volume Rate, MVR at 220°C/10.0 kg	53	cm³/10 min	ISO 1133
ELECTRICAL	Value	Unit	Standard
Volume Resistivity	>1.E+15	Ohm-cm	IEC 60093
Surface Resistivity, ROA	>1.E+15	Ohm	IEC 60093
Dielectric Strength, in oil, 3.2 mm	18	kV/mm	IEC 60243-1
Relative Permittivity, 50/60 Hz	2.7	-	IEC 60250
Relative Permittivity, 1 MHz	2.6	-	IEC 60250
Dissipation Factor, 50/60 Hz	0.0038	-	IEC 60250
Dissipation Factor, 1 MHz	0.0076	-	IEC 60250
Comparative Tracking Index	500	V	IEC 60112
FLAME CHARACTERISTICS	Value	Unit	Standard
UL Recognized, 94V-0 Flame Class Rating (3)	2.3	mm	UL 94
UL Recognized, 94-5VB Rating (3)	2.5	mm	UL 94
Glow Wire Flammability Index 960°C, passes at	3.2	mm	IEC 60695-2-12

Source GMD, last updated:06/05/1998

Processing

Parameter	Value	Unit
Injection Molding		
Drying Temperature	80 - 85	°C
Drying Time	2 - 4	hrs
Maximum Moisture Content	0.1	%
Melt Temperature	180 - 210	°C
Nozzle Temperature	180 - 200	°C
Front - Zone 3 Temperature	185 - 205	°C
Middle - Zone 2 Temperature	185 - 205	°C
Rear - Zone 1 Temperature	170 - 190	°C
Hopper Temperature	60 - 80	°C
Mold Temperature	40 - 80	°C

Source GMD, last updated:06/05/1998

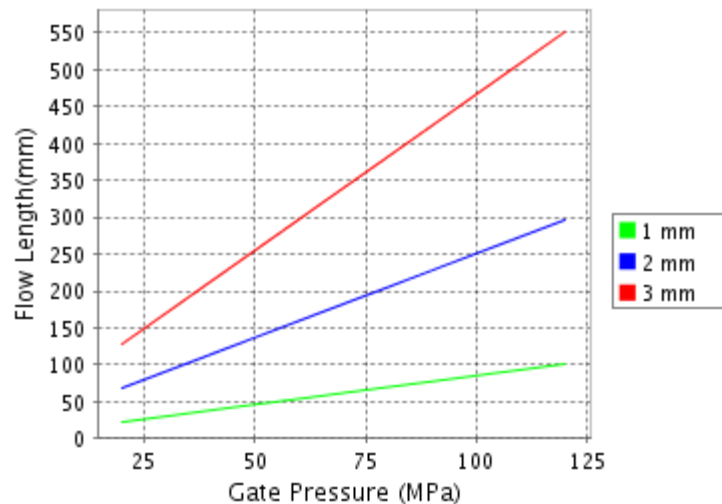
CALCULATED FLOW LENGTH INDICATION

Moldflow® Radial Flow Analysis

Cycolac® S570

Melt Temperature : 240°C

Mold Temperature : 60°C



Note: Technical support is recommended if Gate Pressure is greater than 80 MPa. Contact your local representative.

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PLEASE CHECK WITH YOUR [\(LOCAL SALES OFFICE\)](#) FOR AVAILABILITY IN YOUR REGION

- (1) Typical values only. Variations within normal tolerances are possible for various colors. All values are measured after at least 48 hours storage at 23°C/50% relative humidity. All properties, except the melt volume and melt flow rates, are measured on injection molded samples. All samples tested under ISO test standards are prepared according to ISO 294.
- (2) Only typical data for selection purposes. Not to be used for part or tool design.
- (3) This rating is not intended to reflect hazards presented by this or any other material under actual fire conditions.
- (4) Internal measurements according to UL standards.

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