

LNP* Stat-kon* Compound SD000

Americas: COMMERCIAL

Also known as: LNP* Stat-kon* Compound S

Product reorder name: SD000

LNP* Stat-Kon* S is a compound based on unfilled Nylon 12. Characteristic of this grade is Statically Conductive.

TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
MECHANICAL			
Tensile Stress, yld, Type I, 5 mm/min	520	kgf/cm ²	ASTM D 638
Tensile Stress, brk, Type I, 5 mm/min	400	kgf/cm ²	ASTM D 638
Tensile Strain, yld, Type I, 5 mm/min	13.4	%	ASTM D 638
Tensile Strain, brk, Type I, 5 mm/min	28.1	%	ASTM D 638
Tensile Modulus, 5 mm/min	22500	kgf/cm ²	ASTM D 638
Flexural Modulus, 1.3 mm/min, 50 mm span	20900	kgf/cm ²	ASTM D 790
Tensile Stress, yield, 5 mm/min	49	MPa	ISO 527
Tensile Stress, break, 5 mm/min	44	MPa	ISO 527
Tensile Strain, yield, 5 mm/min	11.3	%	ISO 527
Tensile Strain, break, 5 mm/min	17.1	%	ISO 527
Tensile Modulus, 1 mm/min	2100	MPa	ISO 527
Flexural Stress	67	MPa	ISO 178
Flexural Modulus, 2 mm/min	1980	MPa	ISO 178
IMPACT			
Izod Impact, unnotched, 23°C	194	cm-kgf/cm	ASTM D 4812
Izod Impact, notched, 23°C	3	cm-kgf/cm	ASTM D 256
Multiaxial Impact	15	cm-kgf	ISO 6603
Instrumented Impact Total Energy, 23°C	28	cm-kgf	ASTM D 3763
Izod Impact, unnotched 80*10*4 +23°C	219	kJ/m ²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	4	kJ/m ²	ISO 180/1A
THERMAL			
HDT, 0.45 MPa, 3.2 mm, unannealed	158	°C	ASTM D 648
HDT, 1.82 MPa, 3.2mm, unannealed	96	°C	ASTM D 648

(1) Typical values only. Variations within normal tolerances are possible for various colors. All values are measured after at least 48 hours storage at 23±176.C/50% relative humidity. All properties, except the melt volume and melt flow rates, are measured on injection molded samples. All samples tested under ISO test standards are prepared according to ISO 294.

(2) Only typical data for selection purposes. Not to be used for part or tool design.

(3) This rating is not intended to reflect hazards presented by this or any other material under actual fire conditions.

(4) Internal measurements according to UL standards.

(5) Measurements made from laboratory test coupon. Actual shrinkage may vary outside of range due to differences in processing conditions, equipment, part geometry and tool design. It is recommended that mold shrinkage studies be performed with surrogate or legacy tooling prior to cutting tools for new molded article.

Source GMD, last updated:

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TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
THERMAL			
CTE, -30°C to 30°C, flow	9.9E-05	1/°C	ASTM D 696
CTE, -30°C to 30°C, xflow	1.08E-04	1/°C	ASTM D 696
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	137	°C	ISO 75/Bf
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	61	°C	ISO 75/Af
PHYSICAL			
Specific Gravity	1.13	-	ASTM D 792
Density	1.124	g/cm ³	ASTM D 792
Moisture Absorption, 50% RH, 24 hrs	0.15	%	ASTM D 570
Mold Shrinkage, flow, 24 hrs (5)	1 - 3	%	ASTM D 955
Mold Shrinkage, xflow, 24 hrs (5)	2 - 4	%	ASTM D 955
Moisture Absorption (23°C / 50% RH)	0.21	%	ISO 62
ELECTRICAL			
Surface Resistivity	1.E+00 - 4.E+00	Ohm	ASTM D 257

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PROCESSING PARAMETERS	TYPICAL VALUE	Unit
Injection Molding		
Drying Temperature	80	°C
Drying Time	4	hrs
Maximum Moisture Content	0.12 - 0.2	%
Melt Temperature	225 - 240	°C
Front - Zone 3 Temperature	225 - 240	°C
Middle - Zone 2 Temperature	220 - 230	°C
Rear - Zone 1 Temperature	215 - 225	°C
Mold Temperature	70 - 80	°C
Back Pressure	0.2 - 0.3	MPa
Screw Speed	30 - 60	rpm

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