

LNP* Lubricomp* Noryl_NWR5810 compound is a 10% PTFE filled PPE+PS. High flow and good impact. Applications requiring wear resistance/lubricity. Electronics.

Property

TYPICAL PROPERTIES ⁽¹⁾			
MECHANICAL	Value	Unit	Standard
Tensile Stress, yld, Type I, 50 mm/min	39	MPa	ASTM D 638
Tensile Stress, brk, Type I, 50 mm/min	37	MPa	ASTM D 638
Tensile Strain, yld, Type I, 50 mm/min	2.8	%	ASTM D 638
Tensile Strain, brk, Type I, 50 mm/min	55	%	ASTM D 638
Tensile Modulus, 50 mm/min	2170	MPa	ASTM D 638
Flexural Stress, yld, 1.3 mm/min, 50 mm span	61	MPa	ASTM D 790
Flexural Stress, yld, 2.6 mm/min, 100 mm span	57	MPa	ASTM D 790
Flexural Modulus, 1.3 mm/min, 50 mm span	2060	MPa	ASTM D 790
Flexural Modulus, 2.6 mm/min, 100 mm span	1990	MPa	ASTM D 790
IMPACT	Value	Unit	Standard
Izod Impact, unnotched, 23°C	2242	J/m	ASTM D 4812
Izod Impact, notched, 23°C	232	J/m	ASTM D 256
Instrumented Impact Total Energy, 23°C	32	J	ASTM D 3763
THERMAL	Value	Unit	Standard
Vicat Softening Temp, Rate B/50	110	°C	ASTM D 1525
HDT, 0.45 MPa, 3.2 mm, unannealed	113	°C	ASTM D 648
HDT, 1.82 MPa, 3.2mm, unannealed	97	°C	ASTM D 648
HDT, 0.45 MPa, 6.4 mm, unannealed	116	°C	ASTM D 648
HDT, 1.82 MPa, 6.4 mm, unannealed	105	°C	ASTM D 648
CTE, -40°C to 60°C, flow	6.48E-05	1/°C	ASTM E 831
CTE, -40°C to 60°C, xflow	7.38E-05	1/°C	ASTM E 831
PHYSICAL	Value	Unit	Standard
Specific Gravity	1.11	-	ASTM D 792
Mold Shrinkage, flow, 3.2 mm	0.55 - 0.7	%	SABIC Method
Mold Shrinkage, xflow, 3.2 mm	0.45 - 0.7	%	SABIC Method
Melt Flow Rate, 260°C/5.0 kgf	5.5	g/10 min	ASTM D 1238

Source GMD, last updated:01/07/2000

Processing

Parameter	Value	Unit
Injection Molding		
Drying Temperature	95 - 100	°C
Drying Time	3 - 4	hrs
Drying Time (Cumulative)	8	hrs
Maximum Moisture Content	0.02	%
Melt Temperature	260 - 290	°C
Nozzle Temperature	260 - 290	°C
Front - Zone 3 Temperature	250 - 290	°C

Middle - Zone 2 Temperature	240 - 280	°C
Rear - Zone 1 Temperature	225 - 275	°C
Mold Temperature	70 - 95	°C
Back Pressure	0.3 - 0.7	MPa
Screw Speed	20 - 100	rpm
Shot to Cylinder Size	30 - 70	%
Vent Depth	0.038 - 0.051	mm

Source GMD, last updated:01/07/2000

THESE PROPERTY VALUES ARE NOT INTENDED FOR SPECIFICATION PURPOSES.

PLEASE CHECK WITH YOUR [\(LOCAL SALES OFFICE\)](#) FOR AVAILABILITY IN YOUR REGION

(1) Typical values only. Variations within normal tolerances are possible for various colors. All values are measured after at least 48 hours storage at 23°C/50% relative humidity. All properties, except the melt volume and melt flow rates, are measured on injection molded samples. All samples tested under ISO test standards are prepared according to ISO 294.

(2) Only typical data for selection purposes. Not to be used for part or tool design.

(3) This rating is not intended to reflect hazards presented by this or any other material under actual fire conditions.

(4) Internal measurements according to UL standards.

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