

LNP* Stat-loy* Compound N30009

Americas: COMMERCIAL

Also known as: PCA-FR
Product Reorder Name: N30009

LNP* Stat-loy* N30009 is a compound based on PC+ABS Blend resin containing Flame Retardant, Anti-Static. Added features of this material include: Antistat, Flame Retardant.

Property

TYPICAL PROPERTIES ⁽¹⁾			
	Value	Unit	Standard
MECHANICAL			
Tensile Stress, yield	55	MPa	ASTM D 638
Tensile Stress, break	49	MPa	ASTM D 638
Tensile Strain, yield	5	%	ASTM D 638
Tensile Strain, break	100	%	ASTM D 638
Tensile Modulus, 50 mm/min	2150	MPa	ASTM D 638
Flexural Stress	6	MPa	ASTM D 790
Flexural Modulus	2150	MPa	ASTM D 790
IMPACT			
Izod Impact, notched, 23°C	640	J/m	ASTM D 256
Instrumented Impact Energy @ peak, 23°C	38	J	ASTM D 3763
THERMAL			
HDT, 1.82 MPa, 3.2mm, unannealed	100	°C	ASTM D 648
PHYSICAL			
Density	1.26	g/cm ³	ASTM D 792
Mold Shrinkage, flow, 24 hrs	0.53 - 0.65	%	ASTM D 955
Mold Shrinkage, xflow, 24 hrs	0.53 - 0.65	%	ASTM D 955
ELECTRICAL			
Surface Resistivity	1.E+11 - 1.E+00	Ohm	ASTM D 257
FLAME CHARACTERISTICS			
UL Compliant, 94V-0 Flame Class Rating (3)(4)	1.5	mm	UL 94 by GE

Source GMD, last updated:10/01/2004

Processing

Parameter	Value	Unit
Injection Molding		
Drying Temperature	80	°C
Drying Time	4	hrs
Maximum Moisture Content	0.02	%
Melt Temperature	200 - 230	°C
Front - Zone 3 Temperature	220 - 230	°C
Middle - Zone 2 Temperature	210 - 220	°C
Rear - Zone 1 Temperature	200 - 210	°C
Mold Temperature	40 - 55	°C
Back Pressure	0.2 - 0.3	MPa
Screw Speed	30 - 60	rpm

Source GMD, last updated:10/01/2004

THESE PROPERTY VALUES ARE NOT INTENDED FOR SPECIFICATION PURPOSES.

PLEASE CHECK WITH YOUR [\(LOCAL SALES OFFICE\)](#) FOR AVAILABILITY IN YOUR REGION

(1) Typical values only. Variations within normal tolerances are possible for various colors. All values are measured after at least 48 hours storage at 23°C/50% relative humidity. All properties, except the melt volume and melt flow rates, are measured on injection molded samples. All samples tested under ISO test standards are prepared according to ISO 294.

(2) Only typical data for selection purposes. Not to be used for part or tool design.

(3) This rating is not intended to reflect hazards presented by this or any other material under actual fire conditions.

(4) Internal measurements according to UL standards.

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