

LNP* Stat-kon* Compound IS000XXL

Americas: COMMERCIAL

LNP* Stat-Kon* IS000XXL is a compound based on Nylon 6/12 containing Stainless Steel Fibers.

Property

TYPICAL PROPERTIES ⁽¹⁾			
MECHANICAL			
	Value	Unit	Standard
Tensile Stress, brk, Type I, 5 mm/min	67	MPa	ASTM D 638
Tensile Strain, yld, Type I, 5 mm/min	9.3	%	ASTM D 638
Tensile Strain, brk, Type I, 5 mm/min	10.2	%	ASTM D 638
Tensile Modulus, 50 mm/min	3040	MPa	ASTM D 638
Flexural Modulus, 1.3 mm/min, 50 mm span	2670	MPa	ASTM D 790
Tensile Stress, break, 5 mm/min	66	MPa	ISO 527
Tensile Strain, break, 5 mm/min	8.5	%	ISO 527
Tensile Modulus, 1 mm/min	3070	MPa	ISO 527
Flexural Stress	82	MPa	ISO 178
Flexural Modulus, 2 mm/min	2430	MPa	ISO 178
IMPACT			
	Value	Unit	Standard
Izod Impact, unnotched, 23°C	486	J/m	ASTM D 4812
Izod Impact, notched, 23°C	27	J/m	ASTM D 256
Multiaxial Impact	0	J	ISO 6603
Instrumented Impact Total Energy, 23°C	2	J	ASTM D 3763
Izod Impact, unnotched 80*10*4 +23°C	35	kJ/m ²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	3	kJ/m ²	ISO 180/1A
THERMAL			
	Value	Unit	Standard
HDT, 0.45 MPa, 3.2 mm, unannealed	180	°C	ASTM D 648
HDT, 1.82 MPa, 3.2mm, unannealed	92	°C	ASTM D 648
CTE, -30°C to 30°C, flow	1.02E-04	1/°C	ASTM D 696
CTE, -30°C to 30°C, xflow	1.19E-04	1/°C	ASTM D 696
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	161	°C	ISO 75/Bf
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	72	°C	ISO 75/Af
PHYSICAL			
	Value	Unit	Standard
Specific Gravity	1.18	-	ASTM D 792
Density	1.18	g/cm ³	ASTM D 792
Moisture Absorption, 50% RH, 24 hrs	0.2	%	ASTM D 570
Mold Shrinkage, flow, 24 hrs (5)	1 - 3	%	ASTM D 955
Mold Shrinkage, xflow, 24 hrs (5)	2 - 4	%	ASTM D 955
Moisture Absorption (23°C / 50% RH)	0.29	%	ISO 62
ELECTRICAL			
	Value	Unit	Standard
Surface Resistivity	1.E+02 - 1.E+06	Ohm	ASTM D 257

Source GMD, last updated:2010/06/15

Processing

Parameter	Value	Unit
Injection Molding		
Drying Temperature	80	°C

Drying Time	4	hrs
Maximum Moisture Content	0.12 - 0.2	%
Melt Temperature	270 - 275	°C
Front - Zone 3 Temperature	270 - 280	°C
Middle - Zone 2 Temperature	260 - 270	°C
Rear - Zone 1 Temperature	255 - 265	°C
Mold Temperature	65 - 95	°C
Back Pressure	0.2 - 0.3	MPa
Screw Speed	30 - 60	rpm

Source GMD, last updated:2010/06/15

THESE PROPERTY VALUES ARE NOT INTENDED FOR SPECIFICATION PURPOSES.

PLEASE CHECK WITH YOUR [\(LOCAL SALES OFFICE\)](#) FOR AVAILABILITY IN YOUR REGION

(1) Typical values only. Variations within normal tolerances are possible for various colors. All values are measured after at least 48 hours storage at 23°C/50% relative humidity. All properties, except the melt volume and melt flow rates, are measured on injection molded samples. All samples tested under ISO test standards are prepared according to ISO 294.

(2) Only typical data for selection purposes. Not to be used for part or tool design.

(3) This rating is not intended to reflect hazards presented by this or any other material under actual fire conditions.

(4) Internal measurements according to UL standards.

(5) Measurements made from laboratory test coupon. Actual shrinkage may vary outside of range due to differences in processing conditions, equipment, part geometry and tool design. It is recommended that mold shrinkage studies be performed with surrogate or legacy tooling prior to cutting tools for new molded article.

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