

## LNP\* Lubricomp\* Compound HH0420A

Americas: COMMERCIAL

Also known as: LUBRICOMP PDX-5156  
Product Reorder Name: HH0420A

LNP\* HH0420A is a compound based on Nylon 11 containing proprietary fillers. Added features of this material are High Specific Gravity.

### Property

TYPICAL PROPERTIES <sup>(1)</sup>			
MECHANICAL	Value	Unit	Standard
Tensile Stress, yld, Type I, 5 mm/min	40	MPa	ASTM D 638
Tensile Stress, brk, Type I, 5 mm/min	40	MPa	ASTM D 638
Tensile Strain, yld, Type I, 5 mm/min	1.3	%	ASTM D 638
Tensile Strain, brk, Type I, 5 mm/min	1.3	%	ASTM D 638
Tensile Modulus, 50 mm/min	5770	MPa	ASTM D 638
Flexural Stress, yld, 1.3 mm/min, 50 mm span	61	MPa	ASTM D 790
Flexural Stress, brk, 1.3 mm/min, 50 mm span	61	MPa	ASTM D 790
Flexural Modulus, 1.3 mm/min, 50 mm span	4880	MPa	ASTM D 790
Tensile Stress, yield, 5 mm/min	41	MPa	ISO 527
Tensile Stress, break, 5 mm/min	41	MPa	ISO 527
Tensile Strain, yield, 5 mm/min	1.4	%	ISO 527
Tensile Strain, break, 5 mm/min	1.4	%	ISO 527
Tensile Modulus, 1 mm/min	4840	MPa	ISO 527
Flexural Stress	62	MPa	ISO 178
Flexural Modulus, 2 mm/min	4770	MPa	ISO 178
IMPACT	Value	Unit	Standard
Izod Impact, unnotched, 23°C	202	J/m	ASTM D 4812
Izod Impact, notched, 23°C	33	J/m	ASTM D 256
Multiaxial Impact	1	J	ISO 6603
Instrumented Impact Total Energy, 23°C	9	J	ASTM D 3763
Izod Impact, unnotched 80*10*4 +23°C	13	kJ/m <sup>2</sup>	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	6	kJ/m <sup>2</sup>	ISO 180/1A
THERMAL	Value	Unit	Standard
HDT, 0.45 MPa, 3.2 mm, unannealed	162	°C	ASTM D 648
HDT, 1.82 MPa, 3.2mm, unannealed	84	°C	ASTM D 648
CTE, -30°C to 30°C, flow	6.6E-05	1/°C	ASTM D 696
CTE, -30°C to 30°C, xflow	6.5E-05	1/°C	ASTM D 696
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	167	°C	ISO 75/Bf
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	95	°C	ISO 75/Af
PHYSICAL	Value	Unit	Standard
Specific Gravity	4.3	-	ASTM D 792
Density	4.28	g/cm <sup>3</sup>	ASTM D 792
Moisture Absorption, 50% RH, 24 hrs	0.02	%	ASTM D 570
Mold Shrinkage, flow, 24 hrs (5)	0.7 - 0.9	%	ASTM D 955
Mold Shrinkage, xflow, 24 hrs (5)	0.7 - 0.9	%	ASTM D 955
Wear Factor Washer	48	10 <sup>-10</sup> in <sup>5</sup> -min/ft-lb-hr	ASTM D 3702 Modified
Dynamic COF	0.44	-	ASTM D 3702 Modified

Static COF	0.38	-	ASTM D 3702 Modified
Moisture Absorption (23°C / 50% RH)	0.03	%	ISO 62

Source GMD, last updated:2008/05/23

## Processing

THESE PROPERTY VALUES ARE NOT INTENDED FOR SPECIFICATION PURPOSES.

PLEASE CHECK WITH YOUR [\(LOCAL SALES OFFICE\)](#) FOR AVAILABILITY IN YOUR REGION

(1) Typical values only. Variations within normal tolerances are possible for various colors. All values are measured after at least 48 hours storage at 23°C/50% relative humidity. All properties, except the melt volume and melt flow rates, are measured on injection molded samples. All samples tested under ISO test standards are prepared according to ISO 294.

(2) Only typical data for selection purposes. Not to be used for part or tool design.

(3) This rating is not intended to reflect hazards presented by this or any other material under actual fire conditions.

(4) Internal measurements according to UL standards.

(5) Measurements made from laboratory test coupon. Actual shrinkage may vary outside of range due to differences in processing conditions, equipment, part geometry and tool design. It is recommended that mold shrinkage studies be performed with surrogate or legacy tooling prior to cutting tools for new molded article.

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