

LNP* Thermocomp* Compound DX06409

Americas: COMMERCIAL

Also known as: DF-1002 EM MR HC
Product Reorder Name: DX06409

LNP* Thermocomp* DX06409 is a compound based on Polycarbonate resin containing Glass Fiber. Added features of this material include: Easy Molding, Mold Release.

Property

TYPICAL PROPERTIES ⁽¹⁾			
MECHANICAL	Value	Unit	Standard
Tensile Stress, break	83	MPa	ASTM D 638
Tensile Strain, break	3.8	%	ASTM D 638
Tensile Modulus, 50 mm/min	4170	MPa	ASTM D 638
Flexural Stress	144	MPa	ASTM D 790
Flexural Modulus	4280	MPa	ASTM D 790
Tensile Stress, break	84	MPa	ISO 527
Tensile Strain, break	3.6	%	ISO 527
Tensile Modulus, 1 mm/min	4100	MPa	ISO 527
Flexural Stress	117	MPa	ISO 178
Flexural Modulus	3920	MPa	ISO 178
IMPACT	Value	Unit	Standard
Izod Impact, unnotched, 23°C	907	J/m	ASTM D 4812
Izod Impact, notched, 23°C	96	J/m	ASTM D 256
Instrumented Impact Energy @ peak, 23°C	13	J	ASTM D 3763
Multiaxial Impact	9	J	ISO 6603
Izod Impact, unnotched 80*10*4 +23°C	61	kJ/m ²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	8	kJ/m ²	ISO 180/1A
THERMAL	Value	Unit	Standard
HDT, 0.45 MPa, 3.2 mm, unannealed	141	°C	ASTM D 648
HDT, 1.82 MPa, 3.2mm, unannealed	136	°C	ASTM D 648
CTE, -40°C to 40°C, flow	3.78E-05	1/°C	ASTM E 831
CTE, -40°C to 40°C, xflow	5.4E-05	1/°C	ASTM E 831
CTE, -40°C to 40°C, flow	3.82E-05	1/°C	ISO 11359-2
CTE, -40°C to 40°C, xflow	5.35E-05	1/°C	ISO 11359-2
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	141	°C	ISO 75/Bf
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	137	°C	ISO 75/Af
PHYSICAL	Value	Unit	Standard
Density	1.28	g/cm ³	ASTM D 792
Moisture Absorption, 50% RH, 24 hrs	0.1	%	ASTM D 570
Mold Shrinkage, flow, 24 hrs	0.4	%	ASTM D 955
Mold Shrinkage, xflow, 24 hrs	0.5	%	ASTM D 955
Mold Shrinkage, flow, 24 hrs	0.43	%	ISO 294
Mold Shrinkage, xflow, 24 hrs	0.51	%	ISO 294
Density	1.27	g/cm ³	ISO 1183
FLAME CHARACTERISTICS	Value	Unit	Standard
UL Compliant, 94V-1 Flame Class Rating (3)(4)	3	mm	UL 94 by GE

Processing

THESE PROPERTY VALUES ARE NOT INTENDED FOR SPECIFICATION PURPOSES.

PLEASE CHECK WITH YOUR [\(LOCAL SALES OFFICE\)](#) FOR AVAILABILITY IN YOUR REGION

(1) Typical values only. Variations within normal tolerances are possible for various colors. All values are measured after at least 48 hours storage at 23°C/50% relative humidity. All properties, except the melt volume and melt flow rates, are measured on injection molded samples. All samples tested under ISO test standards are prepared according to ISO 294.

(2) Only typical data for selection purposes. Not to be used for part or tool design.

(3) This rating is not intended to reflect hazards presented by this or any other material under actual fire conditions.

(4) Internal measurements according to UL standards.

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