

LNP* Stat-loy* Compound 63000TXB

Americas: COMMERCIAL

Also known as: LNP* Stat-loy* Compound 63000TXB

Product reorder name: 63000TXB

LNP* Stat-Loy* 63000TXB is a product based on Polycarbonate/Polyester resin featuring a permanent anti-static characteristic. Added features include: Transparent, Formulated with FDA Food Contact Additives and Bioassessed to ISO 10993.

TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
MECHANICAL			
Tensile Stress, brk, Type I, 5 mm/min	360	kgf/cm ²	ASTM D 638
Tensile Strain, yld, Type I, 5 mm/min	5	%	ASTM D 638
Tensile Modulus, 5 mm/min	12800	kgf/cm ²	ASTM D 638
Flexural Stress, brk, 1.3 mm/min, 50 mm span	500	kgf/cm ²	ASTM D 790
Flexural Modulus, 1.3 mm/min, 50 mm span	12400	kgf/cm ²	ASTM D 790
IMPACT			
Izod Impact, unnotched, 23°C	147	cm-kgf/cm	ASTM D 4812
Izod Impact, notched, 23°C	85	cm-kgf/cm	ASTM D 256
THERMAL			
HDT, 1.82 MPa, 3.2mm, unannealed	71	°C	ASTM D 648
PHYSICAL			
Specific Gravity	1.15	-	ASTM D 792
ELECTRICAL			
Volume Resistivity	1.E+10 - 1.E+12	Ohm-cm	ASTM D 257
Surface Resistivity	1.E+10 - 1.E+12	Ohm	ASTM D 257
Static Decay, 5000V to <50V	<2	< seconds	FTMS101B

(1) Typical values only. Variations within normal tolerances are possible for various colors. All values are measured after at least 48 hours storage at 23°C/50% relative humidity. All properties, except the melt volume and melt flow rates, are measured on injection molded samples. All samples tested under ISO test standards are prepared according to ISO 294.

(2) Only typical data for selection purposes. Not to be used for part or tool design.

(3) This rating is not intended to reflect hazards presented by this or any other material under actual fire conditions.

(4) Internal measurements according to UL standards.

(5) Measurements made from laboratory test coupon. Actual shrinkage may vary outside of range due to differences in processing conditions, equipment, part geometry and tool design. It is recommended that mold shrinkage studies be performed with surrogate or legacy tooling prior to cutting tools for new molded article.

Source GMD, last updated:

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PROCESSING PARAMETERS	TYPICAL VALUE	Unit
Injection Molding		
Drying Temperature	70 - 80	°C
Drying Time	4	hrs
Maximum Moisture Content	0.05 - 0.1	%
Melt Temperature	200 - 210	°C
Front - Zone 3 Temperature	205 - 215	°C
Middle - Zone 2 Temperature	195 - 205	°C
Rear - Zone 1 Temperature	180 - 195	°C
Mold Temperature	10 - 50	°C
Back Pressure	0.2 - 0.3	MPa
Screw Speed	30 - 60	rpm

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